



**PIPE & WELD ITALY**  
worldwide industrial products

**ELECTRODE KEEPING OVENS  
MODELS PWI-2M e PWI-4M**

- The ovens **models PWI-2M e PWI-4M**, are mainly used for **keeping** the treatment of welding electrodes to a specified time and temperature, to avoid hydrogen inclusion during welding process.
- The oven has an **external structure** made of sheet steel painted with epoxy powder coating to withstand heavy working conditions as humidity, corrosion and salty atmosphere.
- The **inner chamber** is manufactured in galvanized plate, heatproof 300°C and include n. 4 **extractable shelves** which are placed on each heating element.
- The **digital control board** is equipped with thermal regulator, adjustable 0°-600°C and thermometer for temperature displaying.



Specifications	PWI-2M	PWI-4M
Electrode quantity	about 6000 pieces, having Ø 3,25 mm	
Load capacity	about 300 Kg	
Max. inner Temperature	300° C	
Power	6000 watt	
Element Number and Rating	n.1 element 1700w	
Voltage	230V a.c. – 50/60 Hz, single-phase	
	4 poles cable, sect. 2,5 mm, L. 2,5 mt.	
External Dimensions (l x w x h)	850 x 780 x 1180 mm	
Oven Weight	145 Kg	

*The Manufacturer reserves the right to change, cancel and replace the products and the relevant technical specification without any warning obligation*

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